

Date: Monday, 12/05/2008 9:57:58 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RH ACTUATOR ASSEMBLY
Job Number	: 39175		
Estimate Number	: 12770		
P.O. Number	:	Part Number	: 41232 200 001 002
This Issue	: 12/05/2008 S.O. No. :	Drawing Number	: 41232-200-001 REV IR
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: IR
Previous Run	: 35182	Material	:
Written By	:	Due Date	: 30/05/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>JUL 08.5.12</u>		
Comment	: Est Rev:A New Issue 07-02-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS208224	elbow
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

elbow

Batch: M104427

AS 08/06/24 (K2)

2.0	AN8424D	Elbow
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Elbow

Batch: M108471

AS 8/9/10

3.0	41232 200 007 001	Brass Cylinder Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Brass Cylinder Assembly

Batch: B309424

B39219 AS 08/06/24 (K2)

4.0	41232 200 003 001	Spring (Step Actuator)
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Spring (Step Actuator)

Batch: 30941

AS 08/06/24 (K2)

5.0	MS1699623	cap screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

cap screw

Batch: M103934

AS 08/06/24 (K2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3154R

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch:

M17566

JS 08/06/24 (x2)

7.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Washer

Batch:

M107939

JS 08/06/24 (x2)

8.0

AN960JD10

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Washer

Batch:

M108077

JS 08/06/24 (x2)

9.0

MS21042L3

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch:

107665

JS 08/06/24 (x2)

10.0

AN322A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch:

B3413

JS 08/06/24 (x2)

11.0

41232 200 005 003

Spacer (Step Actuator)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spacer (Step Actuator)

Batch:

B31022 x3 B39218 x1

JS 08/06/24 (x2)

12.0

41232 200 002 005

pivot arm



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pivot arm

Batch:

B39217

JS 08/06/24 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

41232 200 002 003

latch



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

latch

Batch:

35203

AS 08/06/23 (x2)

14.0

41232 200 002 001

tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

tube

Batch:

36247

AS 08/06/24 (x2)

15.0

41232 200 008 001

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Decal

Batch:

31780

AS 08/06/24 (x2)

16.0

S 1455

spring-step actuator (replaces 71459)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

spring-step actuator (replaces 71459)

BATCH:

M104079

AS 08/06/24 (x2)

17.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per Dwg 41232-200-001

2-Torque as per Dwg 41232-200-001

FF 08/09/22

(2)

18.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/23 (x2)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

PPD 39168

AS 08/09/23 (x2)

W/O:		WORK ORDER CHANGES					
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Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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